

Reprinted from THE REVIEW OF SCIENTIFIC INSTRUMENTS, Vol. 37, No. 1, 51-54, January, 1966
Printed in U. S. A.

Density Balance for Low Temperatures and Elevated Pressures*

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(Received 1 September 1965)

An electromagnetic balance for the measurement of fluid density at low temperature and elevated pressure is described. The balance is operated by balancing the changes in gravitational forces due to the buoyancy of a sphere immersed in the fluid against the electromagnetic force between a current carrying coil and a permanent magnet. The apparatus, which requires a relatively small amount of fluid, is capable of high precision and can be operated at any temperature below ambient and at pressures up to 80 atm.

I. INTRODUCTION

ACCURATE *PVT* measurements on simple liquids over wide ranges of temperature and pressure are of considerable interest, theoretically as well as practically. The purpose of this work was to construct an apparatus capable of measuring the density of a liquid such as methane to an accuracy of 0.02% over a range of temperatures from the melting point to the critical region and at pressures up to 80 atm. In this way, isothermal compressibilities could be measured as well as molar volumes along the gas-liquid saturation line, and values of these properties in the neighborhood of the critical point could be obtained. It was also considered desirable to be able to work with relatively small quantities of liquid so that expensive (such as deuteromethanes) or hazardous (such as silanes) materials could be conveniently studied. Therefore, a density balance was constructed in which the apparent weight of a sphere immersed in the liquid could be measured by varying the current through a coil mounted on the balance beam and moving in the field of a permanent magnet. Although the use of electromagnetic balancing in the measurement of liquid density,^{1,2} magnetic susceptibility,^{3,4} and adsorption^{5,6} is well-known, the requirements

of high accuracy, elevated pressures, and low temperatures gave rise to a number of interesting features in the present apparatus. Furthermore the amount of liquid required to immerse the sphere could be made quite small by reducing the size of the chamber which enclosed it. In fact, by holding all volumes to a minimum, the apparatus required less than 3 cc of liquid for successful operation, compared to a value of 37 cc in a typical conventionally designed liquid density apparatus of comparable accuracy which was constructed by van Itterbeek and co-workers.^{7,8}

II. APPARATUS

A schematic diagram of the balance is shown in Fig. 1. A magnesium sphere (1) weighing 20.6563 g is suspended from the balance beam by a fine stainless steel wire. The substance to be measured is condensed into a spherical annulus with a volume of 2.6 cc, which is formed between the sphere and the cavity in a heavy copper block (2). The bottom half of the block contains a well (3) for a platinum resistance thermometer (calibrated by the National Bureau of Standards) and a heater is wound on the top half for changing the temperature. The sample cavity

* This research sponsored by the U. S. Air Force Office of Scientific Research, Office of Aerospace Research, Grant No. AF-AFOSR-118-63.

¹ J. W. Beams and A. M. Clarke, *Rev. Sci. Instr.* **33**, 750 (1962).

² C. W. Hargens, *Rev. Sci. Instr.* **28**, 921 (1957).

³ J. R. Singer, *Rev. Sci. Instr.* **30**, 1123 (1959).

⁴ T. R. McGuire and C. T. Lane, *Rev. Sci. Instr.* **20**, 489 (1949).

⁵ J. W. Beams, C. W. Hurlburt, W. E. Lotz, and R. M. Montague, *Rev. Sci. Instr.* **26**, 1181 (1955).

⁶ P. Cannon, *Rev. Sci. Instr.* **29**, 1115 (1958).

⁷ A. van Itterbeek and O. Verbeke, *Cryogenics* **1**, 77 (1960).

⁸ A. van Itterbeek, O. Verbeke, and K. Staes, *Physica* **29**, 742 (1963).

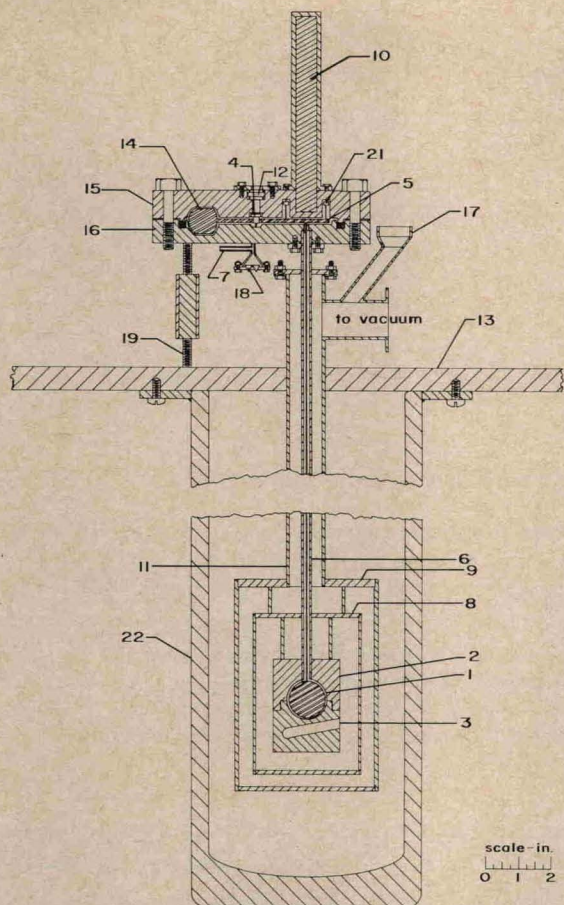


FIG. 1. A schematic diagram of the density balance is shown here. A portion of the tubing has been omitted, as indicated by the wavy lines; the apparatus above these lines is at room temperature, and that below the lines is submerged in the refrigerant. The parts shown here and in Fig. 2 include: 1—magnesium sphere suspended from the balance arm; 2—heavy copper block which holds the sample; 3—thermometer well; 4—mirror; 5—balance beam; 6—inlet tube from balance case to block; 7—tube connecting balance case to high pressure gas handling system; 8—thermal shield; 9—vacuum can; 10—bar magnet; 11—pumping tube for can; 12—glass plate for viewing mirror; 13—brass mounting plate; 14—silver counterweight; 15, 16—top and bottom sections of balance case; 17, 18—take-outs for leads from low temperature and from high pressure, respectively; 19—support screws for balance case; 20—mount for jewels; 21—coil; and 22—metal Dewar.

is connected to the room temperature portion of the apparatus by a 50 cm tube (6). The temperature control of the block is essentially that used in precision calorimetry; that is, it is enclosed by an electrically heated shield (8) located in the evacuated can (9) which provides thermal insulation between the block and shield, and the refrigerant held in the metal Dewar (22). The temperatures of the shield and the inlet tube (which could also be heated) were monitored by copper-constantan thermocouples which could be operated absolutely or differentially relative to a thermocouple on the copper block. The electrical leads went up the pumping tube (11) for the can and out a take-out cap (17) to the current sources and to a Leeds and Northrup type K-3 potentiometer, which was

used to measure thermocouple emf and thermometer resistance. In order to ensure that the block was rigidly fixed relative to the room temperature portion of the apparatus, the inlet tube and pumping tube were made of thick wall stainless steel, and the shield-to-can and block-to-shield supports were stainless steel rods. The entire assembly was attached to a heavy brass plate (13) resting on levelling screws which allowed one to accurately center the magnesium sphere in the cavity in the block.

At its upper end, the suspension wire for the sphere was attached to one end of a brass bar 8 cm long and 3 mm square which served as the balance beam (5). The beam, which is shown in detail in Fig. 2, had a movable silver counterweight (14) on one end and a coil (21) of approximately 300 turns of No. 40 copper wire mounted concentric with the suspension wire. The beam was pivoted on two conical jewels mounted in the cross piece (20). The jewels rested on stainless steel pins. The position of the beam was observed optically by means of a mirror (4) mounted at the center of the beam and viewed through a thick glass plate (12) held by O-rings in the top section of the balance case (15). A permanent bar magnet (10), obtained from the Crucible Steel Company, was also fixed to this part of the balance case, outside of the high pressure volume of the system. This magnet was concentric to the coil mounted on the balance beam, and was located vertically so that the magnetic field was a maximum at the position of the coil when the beam was balanced. Under these conditions, the coil was in a field of ~ 550 G which hardly varied over its vertical travel, which only amounted to 2 mm. Current leads to the coil led into mercury droplets in cavities in the bottom section of the balance case (16) so as to minimize damping of the beam motion. The leads continued from the droplets through a high pressure take-out cap (brass cones fixed with Araldite in a brass plate) to batteries and variable resistors which supplied the current to the coil. This current was accurately measured by determining the voltage drop across a 10Ω standard resistor. The balance case was composed of two circular brass plates 17 cm in diameter in which cavities were milled to hold the balance beam, counterweight, and coil. The upper and lower plates were bolted together with an O-ring seal between them so that the top plate could be readily removed for adjustment of the beam. The bottom plate (16) was attached to the support plate for the apparatus (13) by means of three levelling screws [only one of which is shown (19)]; the inlet tube to the low temperature part of the apparatus was sealed to the bottom section of the balance case by O-rings, and the tube (7) connecting the

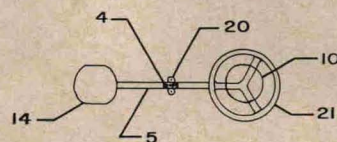


FIG. 2. A top view of the balance beam is shown here. The same numbering system is used as for Fig. 1.

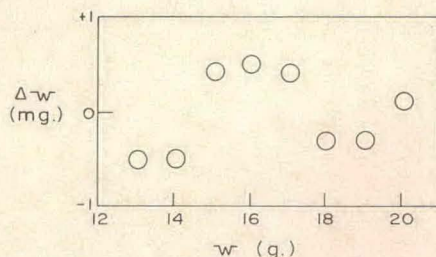


FIG. 3. The difference between the weights obtained using the balance and their nominal values (Δw) is plotted here as a function of the weight. The weights were calculated from the measured voltages with the aid of Eq. (1) and are compared with the calibrated values for a set of analytical weights. For this particular run, the average deviation is $\pm \frac{1}{2}$ mg over the 7 g variation in weight.

balance gas to the high pressure gas handling system was soldered to this section of the case. By minimizing the clearance between the balance itself and the cavity in the balance case, and by using small bore tubing throughout, the gas space volume of the entire system was held to 30 cc exclusive of the annular volume which was ordinarily filled with liquid.

Pressure measurements were made on an oil-filled dead weight gauge (Mansfield and Green) accurate to ± 0.007 kg/cm² or 0.01% up to 70 kg/cm² which was connected to the gas-filled system via a mercury U tube. A separate mercury manometer was available for measurements at or below atmospheric pressure. The pressure over the liquid in the cavity could readily be raised over the saturated vapor pressure without the addition of a foreign gas merely by condensing liquid into the inlet tube (6). Since this tube was in a fairly steep temperature gradient outside of the shield system, the temperature and vapor pressure of the liquid in the tube increased rapidly as the liquid level in the tube went up. No difficulties were encountered in putting the liquid in the cavity under pressures 50 atm in excess of the bulk vapor pressure. Heat conduction down the tube was negligible, and pressure and temperature equilibria were established too rapidly to measure after these pressure changes.

III. CALIBRATION AND PERFORMANCE

In order to calibrate the balance the Dewar can, shield, lower half of the copper block, and the magnesium sphere were removed. Analytical weights were then hung from the wire, and the coil currents required to null the beam were measured. The optical system for determining the beam position was such that the null position of the coil relative to the bar magnet could be reproduced to ~ 0.02 mm. It was found that the counterweight was such that the beam balanced with no current at a load of 16.2 g. Because of the arrangement of the magnet and coil, any changes in load were compensated by the electromagnetic force when the beam position was nulled. Therefore, this balance operated as a constant load, constant sensitivity

device in which effects such as beam bending did not enter. The electrical connections to the coil could be reversed so that weights greater than or less than 16.2 g could be determined. It was found that the coil current was a precisely linear function of the weight, and that differences of 0.3 mg in load could be observed. If the voltage drop across the standard resistor in the coil circuit is denoted by E , a typical calibration run could be represented by

$$E = (w - 16.1916)/15.188. \quad (1)$$

As an illustration of the quality of this balance, the differences between the weights calculated from Eq. (1) and the actual weights is plotted in Fig. 3 as a function of the weight. It appears that the accuracy and reproducibility of this balance is ~ 1 mg.

The volume of the magnesium ball was found to be 11.404 cc at room temperature, and the temperature dependence of the volume was obtained from the measurements of Hidnert and Sweeney⁹ on the linear expansion of magnesium. If the changes in weight of this sphere can be measured to ± 1 mg, it thus appears that one can determine fluid density of 1 part in 10^4 if the density is ~ 1 g/cc, with a correspondingly lower accuracy at lower values.

Other than the temperature correction for the volume of the sphere, the only important correction to be applied is that for the buoyancy effects on the balance beam when operating with appreciable pressures in the balance case. If the change in weight due to the presence of liquid or gas in the balance is denoted by Δw , one has

$$\Delta w_t = \Delta w_{\text{ball}} + \Delta w_{\text{beam}}, \quad (2)$$

where the subscripts t, ball, and beam denote total weight change and weight change due to buoyancy of the ball and beam, respectively. Since the beam is immersed in gas at room temperature and a known pressure, one can write

$$\Delta w_{\text{beam}} = \rho_{\text{gas}} V_{\text{eff}}, \quad (3)$$

where V_{eff} is the effective volume of the beam and is a measure of the difference in the volumes of the two ends of the beam plus counterweight and coil; ρ_{gas} is the density of the gas, which is calculated from the equation of state of the substance at room temperature. V_{eff} was measured by determining Δw_t with the ball and cavity also at room temperature. In this case,

$$\Delta w_{\text{ball}} = \rho_{\text{gas}} V_{\text{ball}}. \quad (4)$$

The total weight change is equal to $15.188 \Delta E$, where ΔE is the difference between voltage drops for the balance with the system evacuated and filled with gas. In this way, the only unknown is V_{eff} . Results obtained when this quantity was determined using methane gas at room temperature are shown in Table I; the densities of the methane were

⁹ P. Hidnert and W. T. Sweeney, J. Res. Natl. Bur. Std. 1, 771 (1928).

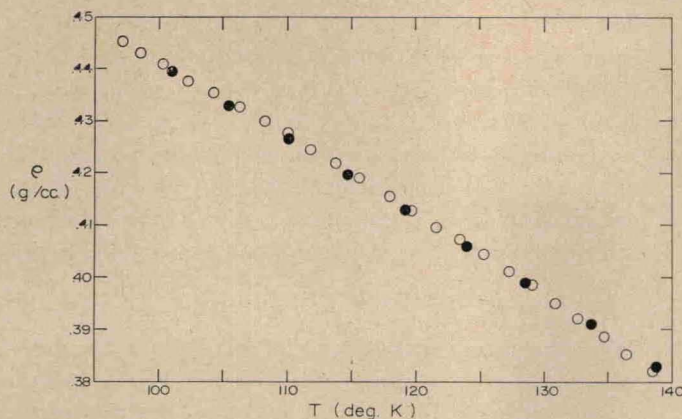


FIG. 4. Values of the density of samples of impure methane along the liquid-vapor equilibrium line are plotted here. The open circles were measured in this work, and the filled circles are obtained from the data of Keyes, Taylor, and Smith (see Ref. 11).

calculated from the equation of state data of Douslin, Harrison, Moore, and McCullough.¹⁰ Note that the precision of the measurements is 3 parts in 10^3 , which is to be expected for densities of $\sim 1/30$ g/cc. In this way, V_{eff} was found to be -1.13 cc; that is, the buoyancy of the arm with the counterweight is slightly larger than that of the arm with the coil.

IV. RESULTS

In Fig. 4, the measured densities of a sample of methane containing 0.4% nitrogen are compared with the data of Keyes, Taylor, and Smith,¹¹ who also used methane con-

TABLE I. Buoyancy data using methane under pressure at room temperature.

P psia	ρ_{gas} g/cc	$\frac{\Delta E}{V}$	$V_{\text{eff}} + V_{\text{ball}}$ cc
276.6	0.01315	0.00887	10.24
370.0	0.01816	0.01230	10.29
398.8	0.01955	0.01327	10.31
476.3	0.02313	0.01569	10.30
501.5	0.02470	0.01662	10.22
576.6	0.02865	0.01938	10.27
588.2	0.02920	0.01970	10.25
678.8	0.03405	0.02297	10.25
710.8	0.04120	0.02414	10.28
807.8	0.04103	0.02767	10.24
812.6	0.04120	0.02808	10.35
av			10.27 ± 0.03 cc

¹⁰ D. R. Douslin, R. H. Harrison, R. T. Moore, and J. P. McCullough, *J. Chem. Eng. Data* **9**, 358 (1964).

¹¹ F. G. Keyes, R. S. Taylor, and L. B. Smith, *J. Math. Phys.* **1**, 211 (1922).

taining a small amount of nitrogen as impurity. In our experiments, the methane was condensed into the annulus around the sphere at a temperature slightly above the freezing point (90.6°K); a small excess pressure of $\sim \frac{1}{2}$ atm was maintained in order to ensure that the liquid level was well above the top of the magnesium sphere, and the currents required to balance the beam were recorded. It was found that the temperature of the block could be held constant to within 0.01°C for times up to $\frac{1}{2}$ h with no difficulty. The shields and block were both heated to raise the temperature above bath temperature (78°K) but when the heater on the block was turned off, its temperature became essentially constant after 5 min and remained so during the measurement, which typically required 10 min to determine coil current, temperature, and pressure. It is evident that our data are in excellent agreement with the literature results, at least for the impure samples. However, later experiments on more highly purified samples indicate that the densities of pure methane are slightly lower than those shown in Fig. 4, in agreement with other recent data.^{12,13} The densities and isothermal compressibilities of pure methane and deuteromethane will be reported in detail elsewhere.

ACKNOWLEDGMENT

The authors thank Professor G. Fleming of Pennsylvania State University for his invaluable assistance in the design and fabrication of the density balance.

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¹³ A. J. Davenport, J. S. Rowlinson, and G. Saville (private communication).